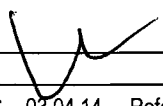


Date: Wednesday, 25/03/2009 6:59:04 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEATER TUBE 3"
<b>Job Number</b> : 46683	
<b>Estimate Number</b> : 10471	
<b>P.O. Number</b> :	<b>Part Number</b> : D2407
<b>This Issue</b> : 25/03/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2407 REV. A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 35340	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 01/04/2009 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M6061T6T3000W049	6061-T6 RD Tube 3.00 x .049W
-----	------------------	------------------------------

**Comment:** Qty.: 0.5000 f(s)/Unit Total : 2.0000 f(s)

6061-T6 Tube 3.00 x .049W

Material: 6061-T6 (3" OD x 0.049") wall seamless tubing

(M6061T6T3.000W.049)

Batch: M1821

SB 09/03/25 (4)

2.0	BAND SAW	BAND SAW
-----	----------	----------

**Comment:** BAND SAW

1-Cut on as per dwg D2407

\*\*\*\*\*SET CLAMPING PRESSURE ON JASPER SAW\*\*\*\*\*

FF 09/03/25 (4)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Deburr

2- Mill D2407 slot as per Dwg D2407. Deburr as required.

Identify as D2407

09/03/31 (4)

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

S 09/03/31 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 173

9/3/31

(4) 50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 25/03/2009 6:59:04 AM  
User: Linda Lacelle

## Process Sheet

**Customer:** CU-DAR001 Dart Helicopters Services

**Drawing Name:** HEATER TUBE 3"

**Job Number:** 46683

**Part Number:** D2407

Job Number:



**Seq. #:**

**Machine Or Operation:**

**Description :**

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/01 *[Signature]*

**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



*MF*  
09-03-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

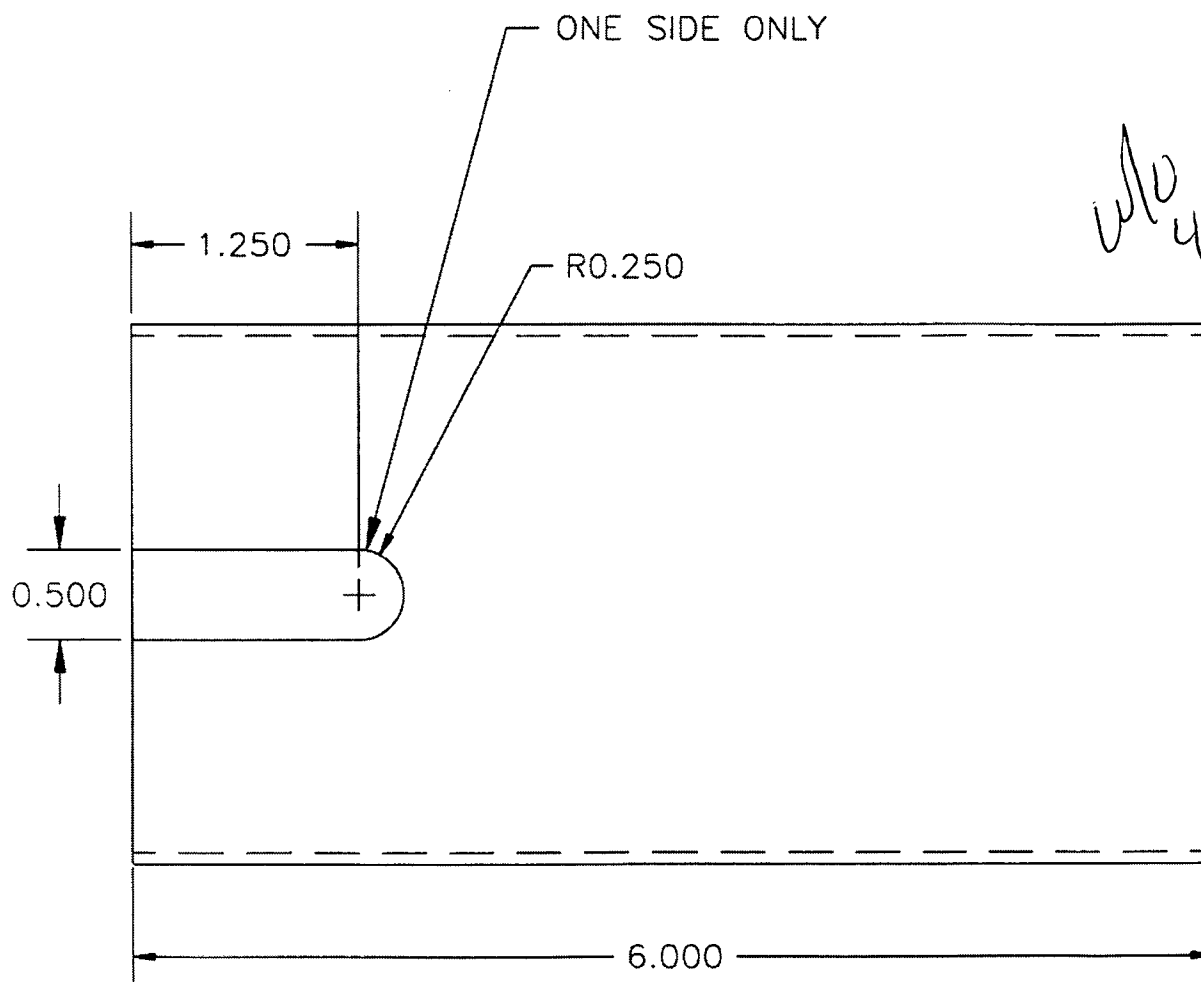
**NOTE:** Date & initial all entries





PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2407	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED  
1609/95



MATERIAL: 6061-T6 SEAMLESS TUBE  
3" DIAM 0.049 WALL CUT 6" LONG